## Amendments to the Claims:

The listing of claims will replace all prior versions, and listings, of claims in the application:

## **Listing of Claims**:

- 1. (Currently Amended) A semiconductor device comprising:
- a silicon substrate;
- a gate electrode layer; and
- a gate insulation film disposed between the silicon substrate and the gate electrode layer, wherein

the gate insulation film is a high relative permittivity (high-k) film being formed by forming a precursor film consisting essentially of at least one metal and silicon, and performing a nitriding treatment on the precursor film;

wherein the gate insulation film is formed according to a plasma CVD technology.

## 2. (Canceled)

- 3. (Original) The semiconductor device as claimed in claim 1, wherein a silicon nitride film is formed as a barrier layer between the silicon substrate and the gate insulation film.
- 4. (Original) The semiconductor device as claimed in claim 3, wherein the silicon nitride film is formed according to a direct nitriding technology by plasma.
- 5. (Original) The semiconductor device as claimed in claim 1, wherein a silicon nitride film is disposed on the gate insulation film.

- 6. (Original) The semiconductor device as claimed in claim 5, wherein the silicon nitride film and the gate insulation film are alternately laminated on the silicon substrate.
- 7. (Original) The semiconductor device as claimed in claim 1, wherein a buffer layer is formed between the silicon substrate and the gate insulation film.
- 8. (Previously Presented) The semiconductor device as claimed in claim 1, wherein an alumina (Al<sub>2</sub>O<sub>3</sub>) monocrystal film is formed between the silicon substrate and the gate insulation film.
- 9. (Original) The semiconductor device as claimed in claim 8, wherein the alumina monocrystal film is formed according to a plasma CVD technology.
- 10. (Previously Presented) The semiconductor device as claimed in claim 1, wherein the gate insulation film has one of compositions selected from a following list:

 $M_3Si_6N_{11}$  (M=La, Ce, Pr, Nd, Sm);

 $M_2Si_5N_8$  (M=Ca, Sr, Ba, Eu);

MYbSi<sub>4</sub>N<sub>7</sub> (M=Sr, Ba, Eu);

BaSi<sub>4</sub>N<sub>7</sub>;

 $Ba_2Nd_7Si_{11}N_{23}$ .

11. (Currently Amended) A method for manufacturing a semiconductor device comprising the steps of:

forming a precursor film consisting essentially of a mixture of at least one metal and silicon,

forming a gate insulation film by performing a nitriding treatment on the precursor film, and

forming a gate electrode layer on the gate insulation film, wherein the

gate insulation film is a high relative permittivity (high-k) film;

wherein the gate insulation film is formed according to a plasma CVD technology.

## 12. (Canceled)

- 13. (Original) The method for manufacturing the semiconductor device as claimed in claim 11, further comprising the step of forming a silicon nitride film as a barrier layer between the silicon substrate and the gate insulation film.
- 14. (Original) The method for manufacturing the semiconductor device as claimed in claim 13, wherein the silicon nitride film is formed according to a direct nitriding by plasma.
- 15. (Original) The method for manufacturing the semiconductor device as claimed in claim 11, wherein a silicon nitride film is disposed on the gate insulation film.
- 16. (Original) The method for manufacturing the semiconductor device as claimed in claim 15, wherein the silicon nitride film and the gate insulation film are alternately laminated on the silicon substrate.
- 17. (Original) The method for manufacturing the semiconductor device as claimed in claim 11, further comprising the step of forming a buffer layer between the silicon substrate and the gate insulation film.
- 18. (Original) The method for manufacturing the semiconductor device as claimed in claim 11, further comprising the step of forming an alumina (Al<sub>2</sub>O<sub>3</sub>) monocrystal film between the silicon substrate and the gate insulation film.

- 19. (Original) The method for manufacturing the semiconductor device as claimed in claim 18, wherein the alumina monocrystal film is formed according to a plasma CVD technology.
- 20. (Original) The method for manufacturing the semiconductor device as claimed in claim 11, wherein the gate insulation film has one of compositions selected from a following list:

 $M_3Si_6N_{11}$  (M=La, Ce, Pr, Nd, Sm);

 $M_2Si_5N_8$  (M=Ca, Sr, Ba, Eu);

MYbSi<sub>4</sub>N<sub>7</sub> (M=Sr, Ba, Eu);

BaSi<sub>4</sub>N<sub>7</sub>;

Ba2Nd7Si11N23.

- 21. (Previously Presented) The semiconductor device as claimed in claim 3, wherein a silicon nitride film is disposed on the gate insulation film.
- 22. (Previously Presented) The method for manufacturing the semiconductor device as claimed in claim 13, wherein a silicon nitride film is disposed on the gate insulation film.
  - 23. (Currently Amended) A semiconductor device comprising: a silicon substrate:
  - a gate insulation film formed directly on the silicon substrate; and
  - a gate electrode layer formed directly on the gate insulation film, wherein

the gate insulation film is a high relative permittivity (high-k) film being formed by forming a precursor film consisting essentially of at least one metal and silicon, and performing a nitriding treatment on the precursor film;

wherein the gate insulation film is formed according to a plasma CVD technology.

24. (Currently Amended) A method for manufacturing a semiconductor device comprising the steps of:

forming a precursor film consisting essentially of a mixture of at least one metal and silicon,

forming a gate insulation film by performing a nitriding treatment on the precursor film, and

forming a gate electrode layer directly on the gate insulation film, wherein the gate insulation film is formed directly on a silicon substrate, and the gate insulation film is a high relative permittivity (high-k) film;

wherein the gate insulation film is formed according to a plasma CVD technology.